

PennEdge Program for Manufacturing

MANUFACTURING SEGMENTS	NAICS CODE	SIC CODE
FOOD MANUFACTURING*311		
• Sugar and Confectionery Product Manufacturing	3113	
- Chocolate and Confectionery Manufacturing from Cacao Beans	311320	2066
- Confectionery Manufacturing from Purchased Chocolate	311330	2064
- Nonchocolate Confectionery Manufacturing	331340	2064
• Fruit and Vegetable Preserving and Specialty Food Manufacturing	3114	
- Frozen Fruit, Juice, and Vegetable Manufacturing	311411	2037
- Frozen Specialty Food Manufacturing	311412	2038
- Fruit and Vegetable Canning	311421	2033
- Specialty Canning	311422	2032
- Dried and Dehydrated Food Manufacturing	311423	2034
• Dairy Product Manufacturing	3115	
- Fluid Milk Manufacturing	311511	2023
- Creamery Butter Manufacturing	311512	2021
- Cheese Manufacturing	311513	2022
- Dry, Condensed, and Evaporated Dairy Product Manufacturing	311514	2023
- Ice Cream and Frozen Dessert Manufacturing	311520	2024
• Seafood Product Preparation and Packaging	3117	
- Seafood Canning	311711	2077
- Fresh and Frozen Seafood Processing	311712	2077
• Bakeries and Tortilla Manufacturing	3118	
- Retail Bakeries	311811	5461
- Commercial Bakeries	311812	2051
- Frozen Cakes, Pies, and Other Pastries Manufacturing	311813	2053
- Cookie and Cracker Manufacturing	311821	2052
- Flour Mixes and Dough Manufacturing from Purchased Flour	311822	2045
- Dry Pasta Manufacturing	311823	2098
- Roasted Nuts and Peanut Butter Manufacturing	311911	2068
• Other Food Manufacturing	3119	
- Other Snack Food Manufacturing	311919	2052
- Coffee and Tea Manufacturing	311920	2043
- Flavoring Syrup and Concentrate Manufacturing	311930	2087
- Mayonnaise, Dressing, and Other Prepared Sauce Manufacturing	311941	2035
- Spice and Extract Manufacturing	311942	2082
- Perishable Prepared Food Manufacturing	311991	2099
- All Other Miscellaneous Food Manufacturing	311999	2015
BEVERAGE PRODUCT MANUFACTURING* 312		
• Beverage Manufacturing	3121	
- Soft Drink Manufacturing	312111	2086
- Bottle Water Manufacturing	312112	2086
- Ice Manufacturing	312113	2086
- Breweries	312120	2082
- Wineries	312130	8084

MANUFACTURING SEGMENTS	NAICS CODE	SIC CODE
TEXTILE MILLS313		
•Fiber, Yarn, and Thread Mills	3131	
- Yarn Spinning Mills	313111	2281
- Yarn Texturizing, Throwing, and Twisting Mills	313112	2282
- Thread Mills	313113	2284
•Fabric Mills	3132	
- Broadwoven Fabric Mills	313210	2211
- Narrow Fabric Mills	313221	2241
- Schiffli Machine Embroidery	313222	2397
- Nonwoven Fabric Mills	313230	2297
- Weft Knit Fabric Mills	313241	2257
- Other Knit Fabric and Lace Mills	313249	2258
• Textile and Fabric Finishing and Fabric Coating Mills	3133	
- Broadwoven Fabric Finishing Mills	313311	2231
- Textile and Fabric Finishing (except Broadwoven Fabric) Mills	313312	2231
- Fabric Coating Mills	313320	2295
TEXTILE PRODUCT MILLS314		
• Textile Furnishings Mills	3141	
- Carpet and Rug Mills	314110	2273
- Curtain and Drapery Mills	314121	2391
- Other Household Textile Product Mills	314129	2392
• Other Textile Product Mills	3149	
- Textile Bag Mills	314911	2392
- Canvas and Related Product Mills	314912	2394
- All Other Miscellaneous Textile Product Mills	314999	2299
APPAREL MANUFACTURING315		
• Apparel Knitting Mills	3151	
- Sheer Hosiery Mills	315111	2251
- Other Hosiery and Sock Mills	315119	2252
- Outerwear Knitting Mills	315191	2253
- Underwear and Nightwear Knitting Mills	315192	2253
• Cut and Sew Apparel Manufacturing	3152	
- Fur and Leather Apparel Manufacturing	315292	2371
• Apparel Accessories and Other Apparel Manufacturing	3159	
- Hat, Cap, and Millinery Manufacturing	315991	2353
- Glove and Mitten Manufacturing	315992	2381
- Men’s and Boys’ Neckwear Manufacturing	315993	2323
- Other Apparel Accessories and Other Apparel Manufacturing	315999	2339
LEATHER AND ALLIED PRODUCT MANUFACTURING316		
• Leather and Hide Tanning and Finishing	3161	
• Footwear Manufacturing	3162	
- Rubber and Plastics Footwear Manufacturing	316211	3021
- House Slipper Manufacturing	316212	3142
- Men’s Footwear (Except Athletic) Manufacturing	316213	3143
- Women’s Footwear (Except Athletic) Manufacturing	316214	3144
- Other Footwear Manufacturing	316219	3149

*Highlighted Codes Indicate targeted PennEdge Classes
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MANUFACTURING SEGMENTS	NAICS CODE	SIC CODE
• Other Leather and Allied Product Manufacturing	3169	
- Luggage Manufacturing	316991	3161
- Women’s Handbag and Purse Manufacturing	316992	3171
- Personal Leather Good (Except Women’s Handbag and Purse) Manufacturing	316993	3172
- All Other Leather Good and Allied Product Manufacturing	316999	3131
WOOD PRODUCT MANUFACTURING:321		
• Other Wood Product Manufacturing	3219	
- Wood Container and Pallet Manufacturing	321920	2421
- All Other Miscellaneous Wood Product Manufacturing	321999	2421
PAPER MANUFACTURING*322		
• Converted Paper Product Manufacturing	3222	
- Corrugated and Solid Fiber Box Manufacturing	322211	2653
- Folding Paperboard Box Manufacturing	322212	2657
- Setup Paperboard Box Manufacturing	322213	2652
- Fiber Can, Tube, Drum and Similar Products Manufacturing	322214	2655
- Nonfolding Sanitary Food Container Manufacturing	322215	2656
- Coated and Laminated Packaging Paper Manufacturing	322221	2671
- Coated and Laminated Paper Manufacturing	322222	2672
- Coated Paper Bag and Pouch Manufacturing	322223	2673
- Uncoated Paper and Multiwall Bag Manufacturing	322224	2674
- Laminated Aluminum Foil Manufacturing for Flexible Packaging Uses	322225	3497
- Surface-Coated Paperboard Manufacturing	322226	2675
- Die-Cut Paper and Paperboard Office Supplies Manufacturing	322231	2675
- Envelope Manufacturing	322232	2677
- Stationary, Tablet, and Related Product Manufacturing	322233	2678
- Sanitary Paper Product manufacturing	322291	2676
- All Other Converted Paper Product Manufacturing	322299	2675
PRINTING AND RELATED SUPPORT ACTIVITIES323		
• Printing and Related Support Activities	3231	
CHEMICAL MANUFACTURING325		
• Resin, Synthetic Rubber, and Artificial Synthetic Fibers and Filaments Mfg	3252	
- Plastics Material and Resin Manufacturing	325211	2821
- Synthetic Rubber Manufacturing	325212	2822
- Cellulosic Organic Fiber Manufacturing	325221	2823
- Noncellulosic Organic Fiber Manufacturing	325222	2824
PLASTICS AND RUBBER PRODUCTS MANUFACTURING*326		
• Plastics Product Manufacturing	3261	
- Plastics Bag and Pouch Manufacturing	326111	2673
- Plastics Packaging Film and Sheet (including Laminated) Manufacturing	326112	2671
- Unlaminated Plastics Film and Sheet (Except Packaging) Manufacturing	326113	3081
- Unlaminated Plastics Profile Shape Manufacturing	326121	3082
- Plastics Pipe and Pipe Fitting Manufacturing	326122	3084
- Laminated Plastics Plate, Sheet (Except Packaging), and Shape Manufacturing	326130	3083
- Polystyrene Foam Product Manufacturing	326140	3086
- Urethane and Other Foam Product (except Polystyrene) Manufacturing	326150	3086
- Plastics Bottle Manufacturing	326160	3085
- Plastics Plumbing Fixture Manufacturing	326191	3088
- Resilient Floor Covering Manufacturing	326192	3069
- All Other Plastics Product Manufacturing	326199	3089

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MANUFACTURING SEGMENTS	NAICS CODE	SIC CODE
• Rubber Product Manufacturing	3262	
- Rubber and Plastics Hoses and Belting Manufacturing	326220	3052
- Rubber Product Manufacturing for Mechanical Use	326291	3061
- All Other Rubber Product Manufacturing	326299	3069
NONMETALLIC MINERAL PRODUCT MANUFACTURING327		
• Clay Product and Refractory Manufacturing	3271	
- Vitreous China Plumbing Fixture and China and Earthenware Bathroom Accessories Manufacturing	327111	3261
- Vitreous China, Fine Earthenware, and Other Pottery Product Manufacturing	327112	3262
- Porcelain Electrical Supply Manufacturing	327113	3264
- Brick and Structural Clay Tile Manufacturing	327121	3251
- Ceramic Wall and Floor Tile Manufacturing	327122	3253
- Other Structural Clay Product Manufacturing	327123	3259
- Clay Refractory Manufacturing	327124	3255
- Nonclay Refractory Manufacturing	327125	3297
• Glass and Glass Product Manufacturing	3272	
- Flat Glass Manufacturing	327211	3211
- Other Pressed and Blown Glass and Glassware Manufacturing	327212	3229
- Glass Container Manufacturing	327213	3221
- Glass Product Manufacturing Made of Purchased Glass	327215	3231
• Cement and Concrete Product Manufacturing	3273	
- Concrete Block and Brick Manufacturing	327331	3251
- Concrete Pipe Manufacturing	327332	3272
- Other Concrete Product Manufacturing	327390	3272
• Other Nonmetallic Mineral Product Manufacturing	3279	
- Cut Stone and Stone Product Manufacturing	327991	3281
PRIMARY METAL MANUFACTURING..... 331		
• Steel Product Manufacturing from Purchased Steel	3312	
- Iron and Steel Pipe and Tube Manufacturing from Purchased Steel	331210	3317
- Rolled Steel Shape Manufacturing	331221	3312
• Alumina and Aluminum Production and Processing	3313	
- Aluminum Extruded Product Manufacturing	331316	3354
- Other Aluminum Rolling and Drawing	331319	3355
FABRICATED METAL PRODUCT MANUFACTURING*332		
• Forging and Stamping	3321	
- Iron and Steel Forging	332111	3462
- Nonferrous Forging	332112	3463
- Custom Roll Forming	332114	3449
- Crown and Closure Manufacturing	332115	3466
- Metal Stamping	332116	3469
• Cutlery and Handtool Manufacturing	3322	
- Cutlery and Flatware (except Precious) Manufacturing	332211	3421
- Hand and Edge Tool Manufacturing	332212	3421
- Kitchen Utensil, Pot, and Pan Manufacturing	332214	3469
• Architectural and Structural Metals Manufacturing	3323	
- Sheet Metal Work Manufacturing	332322	3444
- Ornamental and Architectural Metal Work Manufacturing	332323	3446
• Hardware Manufacturing	3325	
- Hardware Manufacturing	332510	3429

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MANUFACTURING SEGMENTS	NAICS CODE	SIC CODE
• Spring and Wire Product Manufacturing	3326	
- Spring (Heavy Gauge) Manufacturing	332611	3493
- Spring (Light Gauge) Manufacturing	332612	3495
- Other Fabricated Wire Product Manufacturing	332618	3315
• Machine Shops; Turned Product; and Screw, Nut, & Bolt Mfg	3327	
- Machine Shops	332710	3599
- Precision Turned Product Manufacturing	332721	3451
- Bolt, Nut, Screw, Rivet, and Washer Manufacturing	332722	3429
• Other Fabricated Metal Product Manufacturing	3329	
- Plumbing Fixture Fitting and Trim Manufacturing	332913	3432
- Other Metal Valve and Pipe Fitting Manufacturing	332919	3429
- Ball and Roller Bearing Manufacturing	332991	3562
- Fabricated Pipe and Pipe Fitting Manufacturing	332996	3498
- Industrial Pattern Manufacturing	332997	3543
- Enameled Iron and Metal Sanitary Ware Manufacturing	332998	3431
- All Other Miscellaneous Fabricated Metal Product Manufacturing	332999	3291
MACHINERY MANUFACTURING	333	
• Metalworking Machinery Manufacturing	3335	
- Machine Tool (Metal Cutting Types) Manufacturing	333512	3541
- Machine Tool (Metal Forming Types) Manufacturing	333513	3542
- Special Die and Tool, Die Set, Jig, and Fixture Manufacturing	333514	3544
- Cutting Tool and Machine Tool Accessory Manufacturing	333515	3545
COMPUTER AND ELECTRONIC PRODUCT MANUFACTURING	334	
• Computer and Peripheral Equipment Manufacturing	3341	
- Electronic Computer Manufacturing	334111	3571
- Computer Storage Device Manufacturing	334112	3572
- Computer Terminal Manufacturing	334113	3575
- Other Computer Peripheral Equipment Manufacturing	334119	3577
• Communications Equipment Manufacturing	3342	
- Telephone Apparatus Manufacturing	334210	3661
- Radio and Television Broadcasting and Wireless Communications Equipment Manufacturing	334220	3663
- Other Communications Equipment Manufacturing	334290	3669
• Audio and Video Equipment Manufacturing	3343	
- Audio and Video Equipment Manufacturing	334310	3651
ELECTRICAL EQUIPMENT, APPLIANCE, & COMPONENT MFG	335	
• Electric Lighting Equipment Manufacturing	3351	
- Electric Lamp Bulb and Part Manufacturing	335110	3641
- Residential Electric Lighting Fixture Manufacturing	335121	3645
- Commercial, Industrial, and Institutional Electric Lighting Fixture Manufacturing	335122	3646
- Other Lighting Equipment Manufacturing	335129	3648
• Household Appliance Manufacturing	3352	
- Electric Housewares and Household Fan Manufacturing	335211	3634
- Household Vacuum Cleaner Manufacturing	335212	3635
• Other Electrical Equipment and Component Manufacturing	3359	
- All Other Miscellaneous Electrical Equipment and Component Mfg	335999	3629

MANUFACTURING SEGMENTS

NAICS CODE SIC CODE

FURNITURE AND RELATED PRODUCT MANUFACTURING*337

• Household and Institutional Furniture and Kitchen Cabinet Mfg	3371		
- Wood Kitchen Cabinet and Countertop Manufacturing		337110	2434
- Upholstered Household Furniture Manufacturing		337121	2512
- Nonupholstered Wood Household Furniture Manufacturing		337122	2511
- Metal Household Furniture Manufacturing		337124	2514
- Household Furniture (except Wood and Metal) Manufacturing		337125	2499
- Institutional Furniture Manufacturing		337127	2531
- Wood Television, Radio, and Sewing Machine Cabinet Manufacturing		337129	2517
• Office Furniture (including Fixtures) Manufacturing	3372		
- Wood Office Furniture Manufacturing		337211	2521
- Custom Architectural Woodwork and Millwork Manufacturing		337212	2541
- Office Furniture (except Wood) Manufacturing		337214	2522
- Showcase, Partition, Shelving, and Locker Manufacturing		337215	426
• Other Furniture Related Product Manufacturing	3379		
- Blind and Shade Manufacturing		337920	2591

MISCELLANEOUS MANUFACTURING339

• Other Miscellaneous Manufacturing	3399		
- Jewelry (Except Costume) Manufacturing		339911	3479
- Silverware and Hollowware Manufacturing		339912	3479
- Jewelers' Material and Lapidary Work Manufacturing		339913	3915
- Costume Jewelry and Novelty Manufacturing		339914	3172
- Pen and Mechanical Pencil Manufacturing		339941	3951
- Lead Pencil and Art Good Manufacturing		339942	2531
- Marking Device Manufacturing		339943	3953
- Carbon Paper and Inked Ribbon Manufacturing		339944	3955
- Sign Manufacturing		339950	3993
- Gasket, Packing, and Sealing, Device Manufacturing		339991	3053
- Musical Instrument Manufacturing		339992	3931
- Fastener, Button, Needle, and Pin Manufacturing		339993	3131
- Broom, Brush, and Mop Manufacturing		339994	2392
- Burial Casket Manufacturing		339995	3995
- All Other Miscellaneous Manufacturing		339999	2499